

July 13, 2021

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AGR PIE Technical Lead

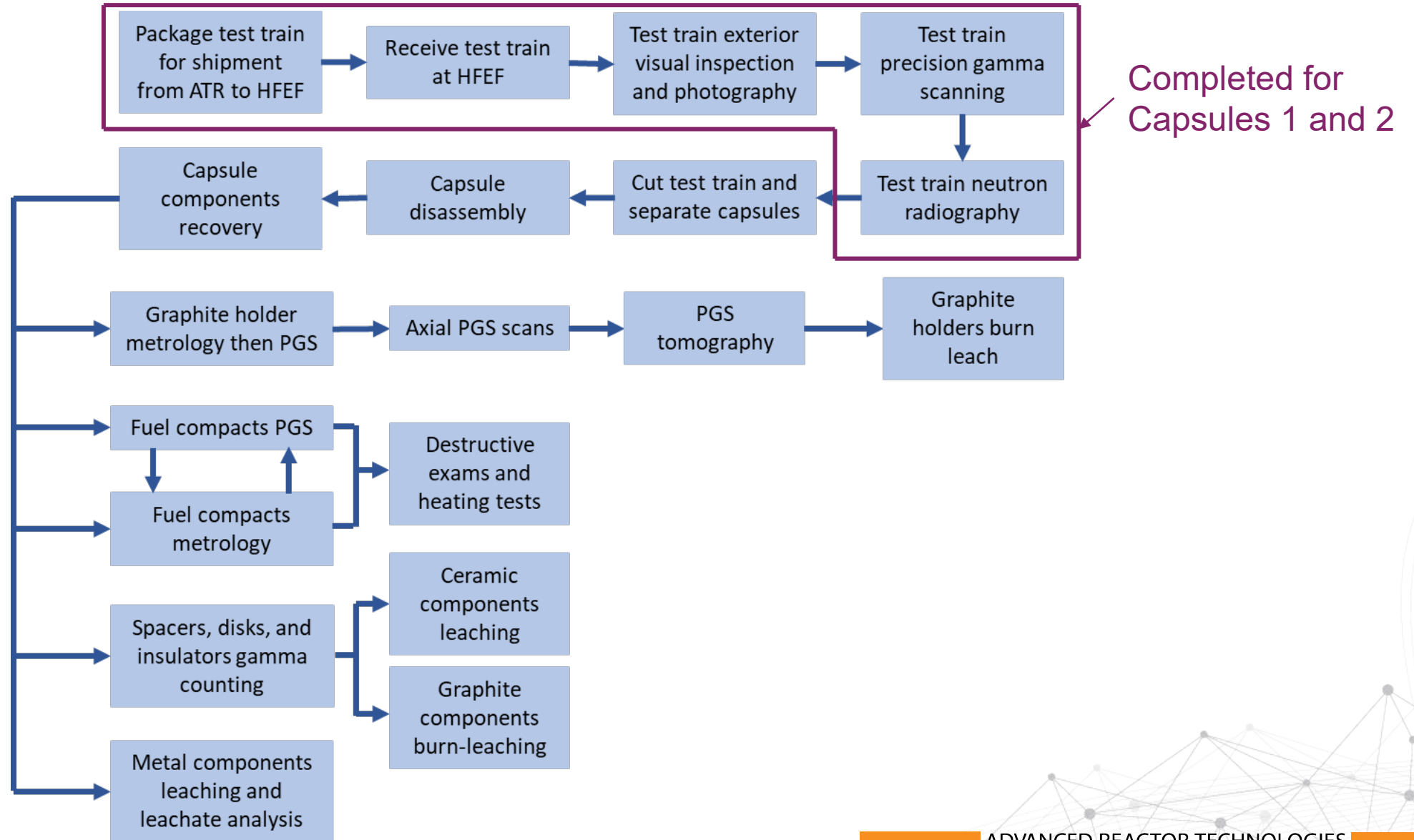
AGR-5/6/7 PIE Updates

Major PIE Objectives

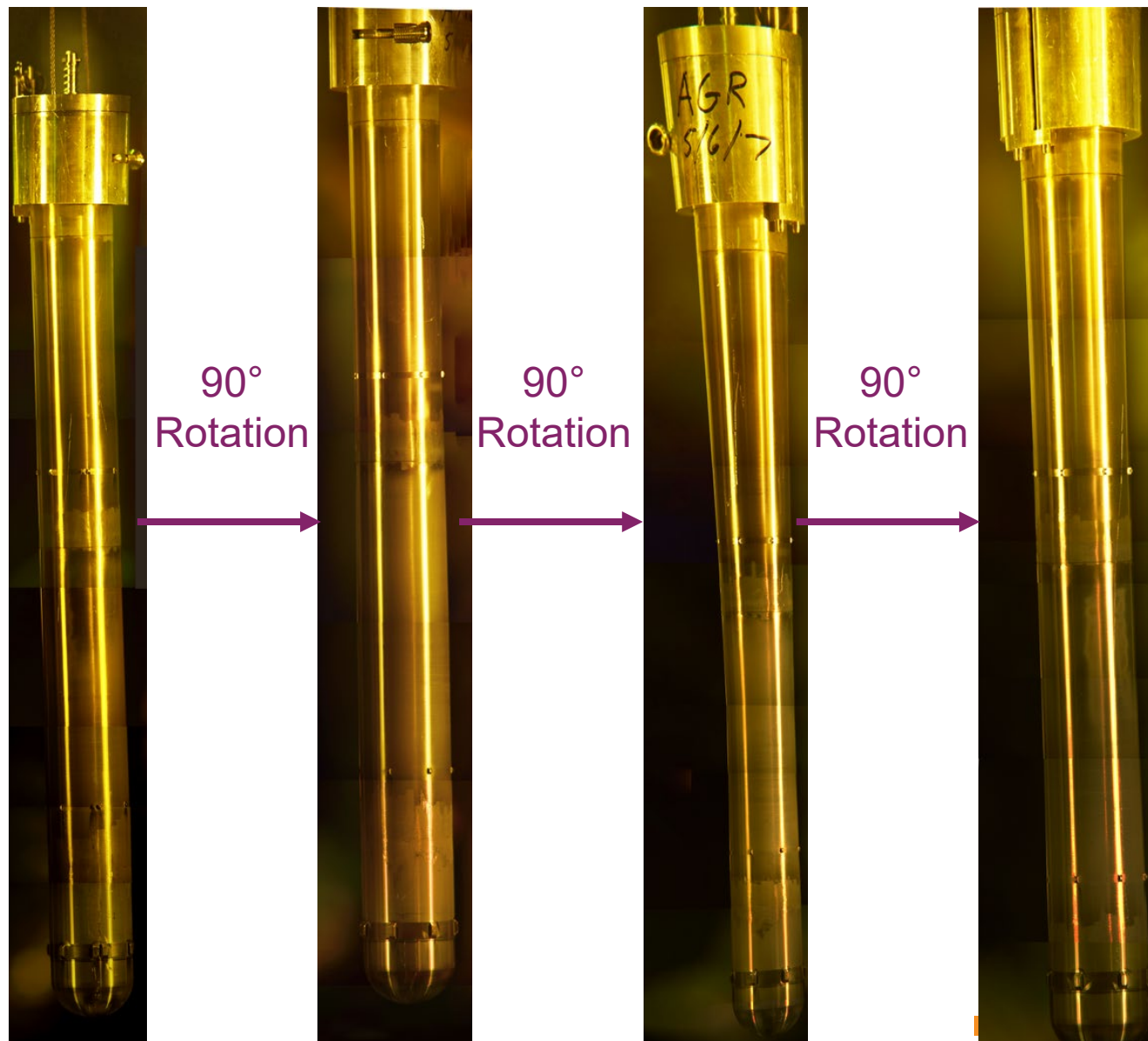
1. Evaluate and characterize unexpected Capsule 1 behavior.
2. Determine if there was acceptable performance and behavior of the fuel under normal irradiation conditions (Capsules 2, 4, and 5).
3. Evaluate performance and characterize behavior of fuel under high irradiation temperatures (Capsule 3: TAVA 1380°C, TA Peak 1480°C).
4. Conduct post-irradiation high-temperature testing in helium to verify acceptable fuel performance under conduction cool-down accidents. (CCCTF and FACS)
5. Perform oxidation testing to characterize fuel behavior during exposure to air or moisture at nominal and accident temperatures. (AMIX)



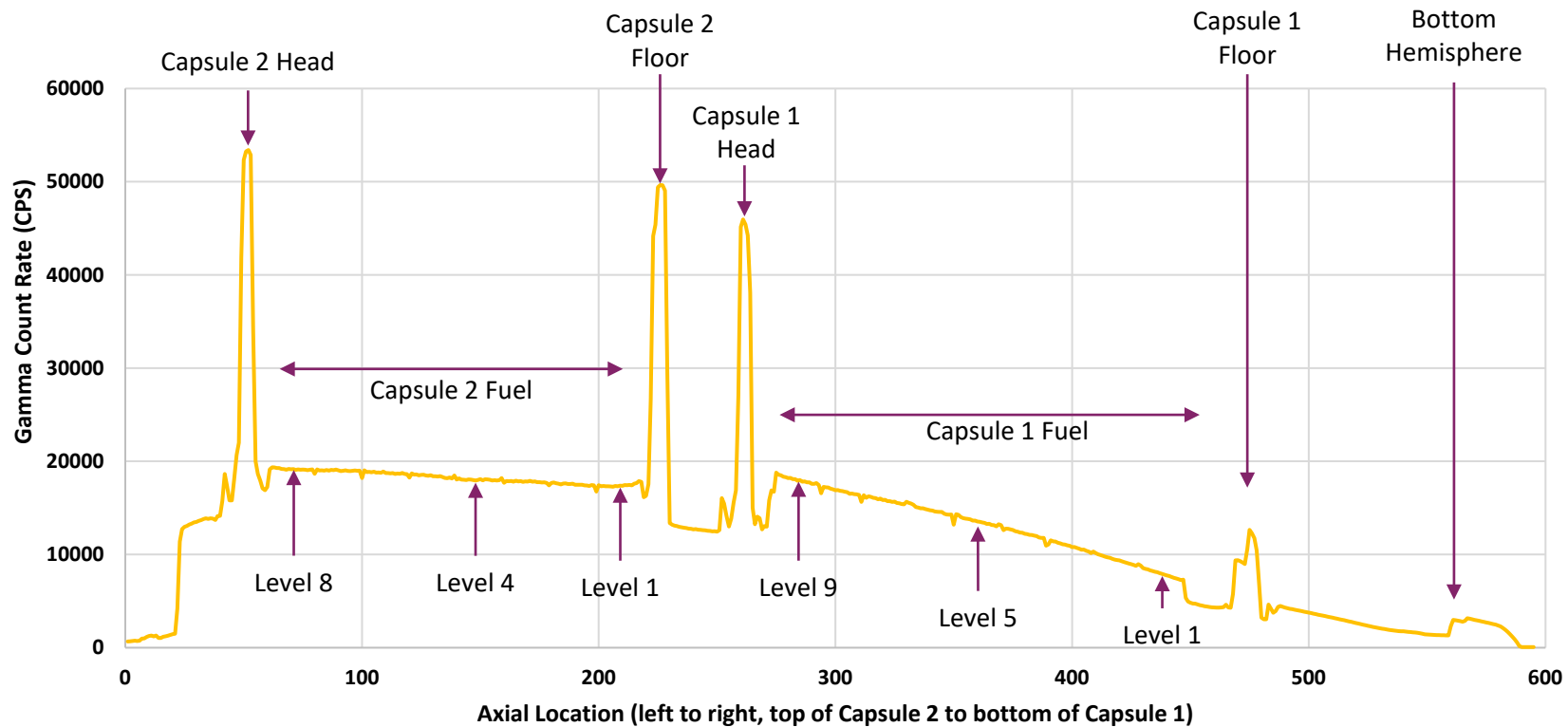
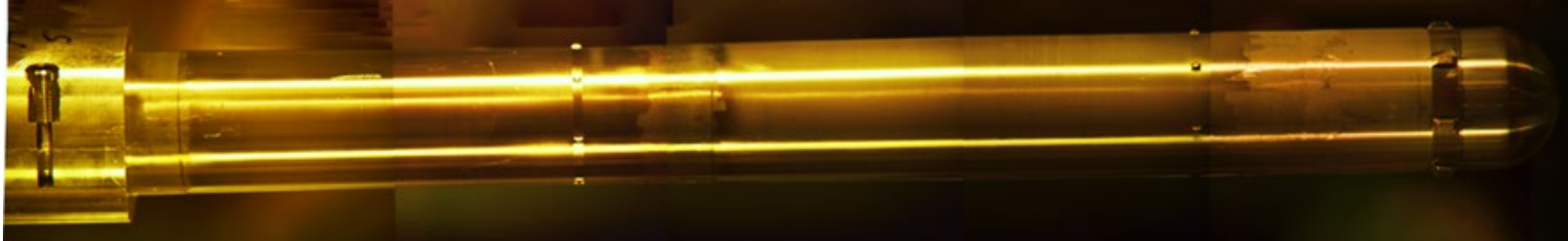
Process Flow of Major PIE Activities



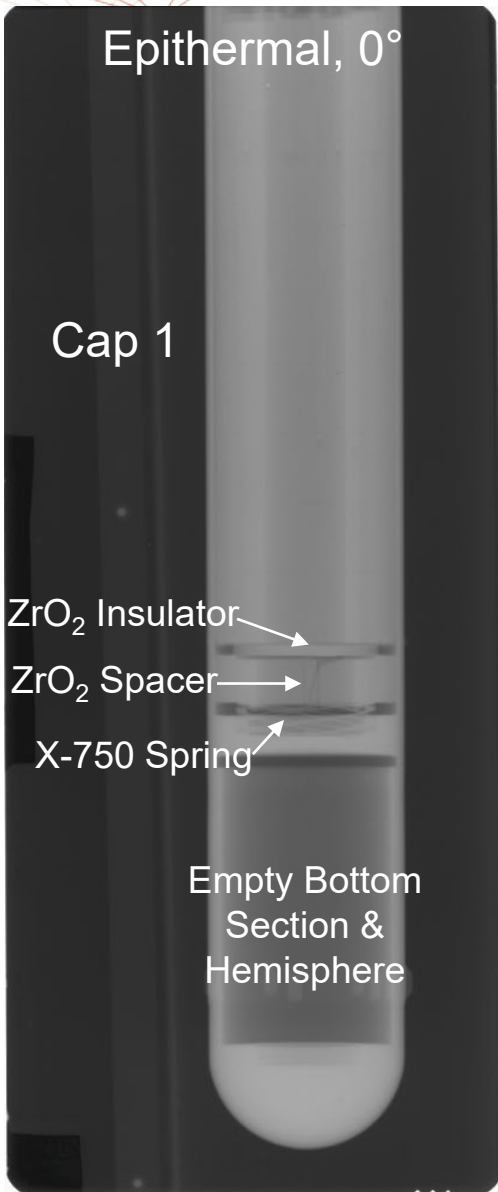
Capsules 1 and 2 Exterior Visual Exams



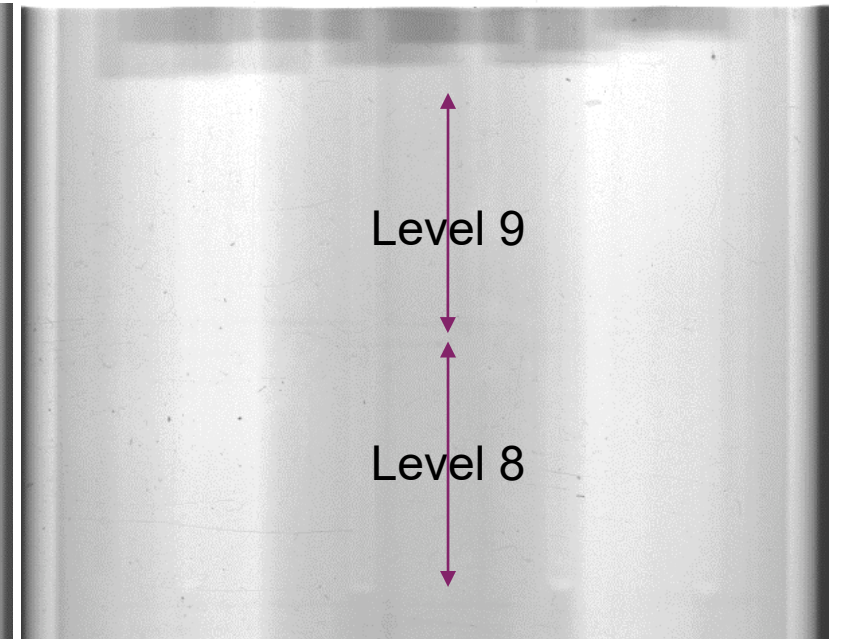
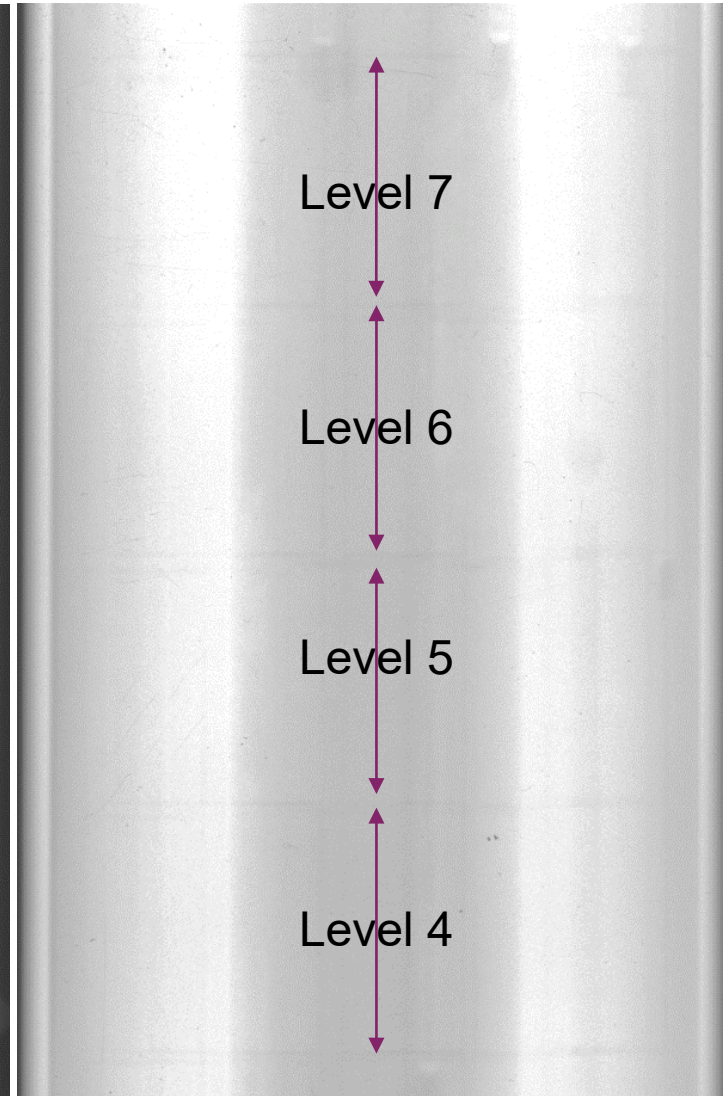
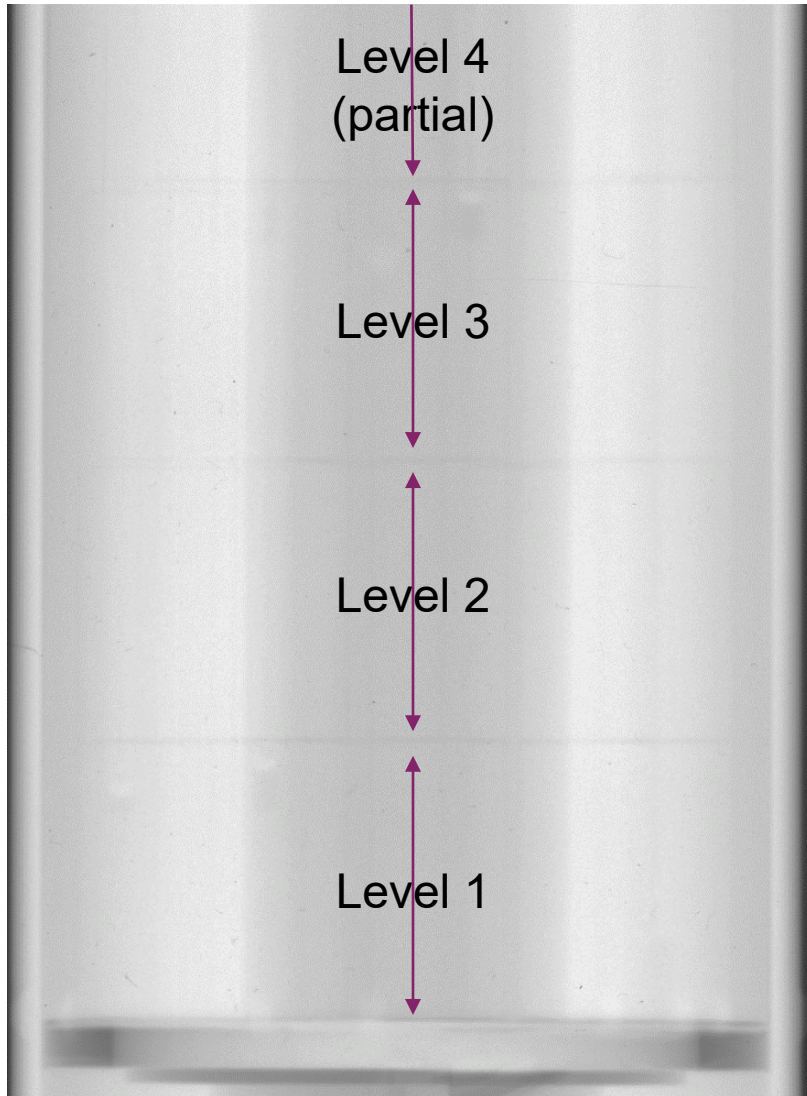
Capsules 1 and 2 Precision Gamma Scanning



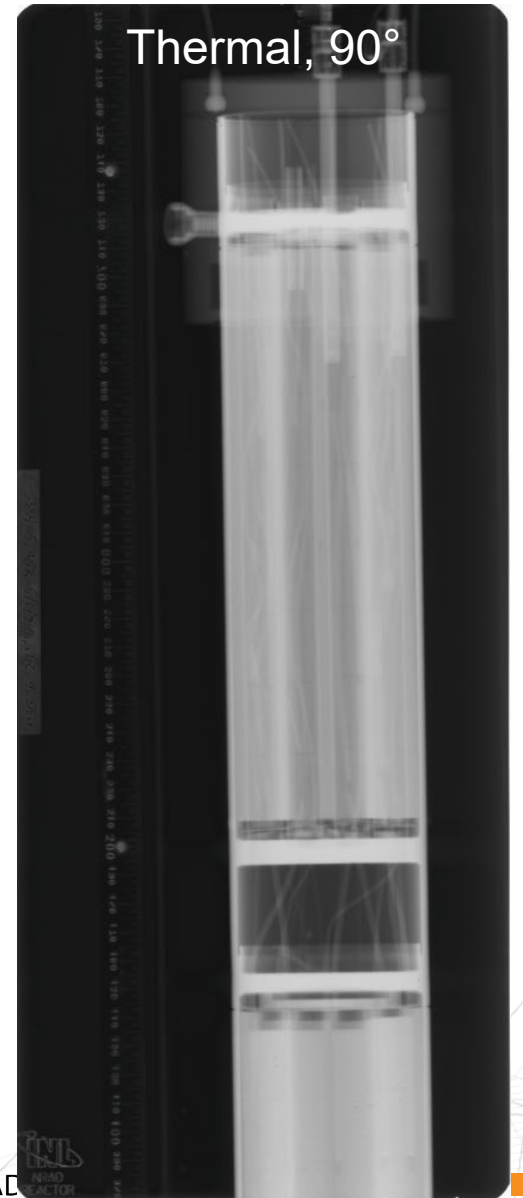
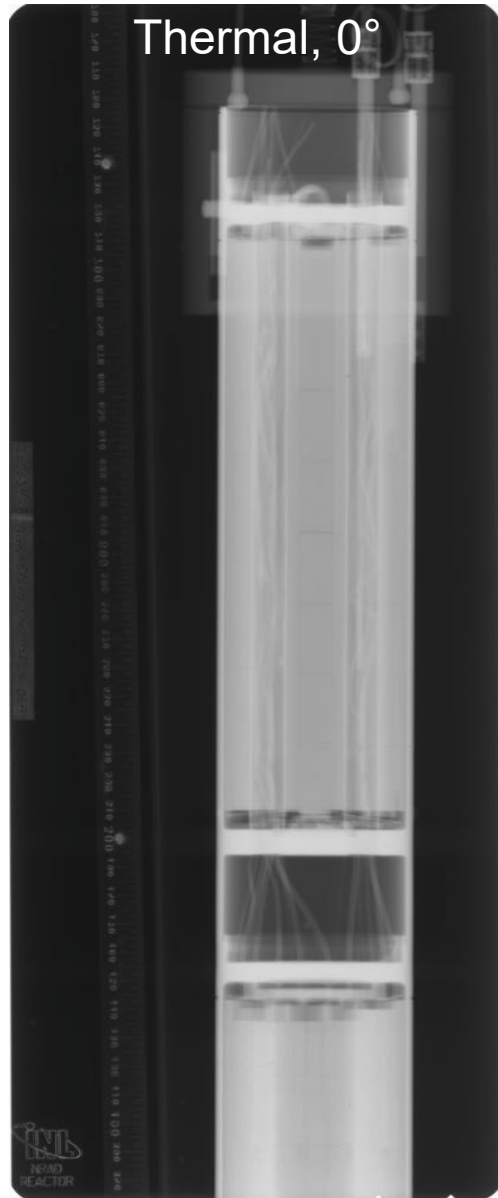
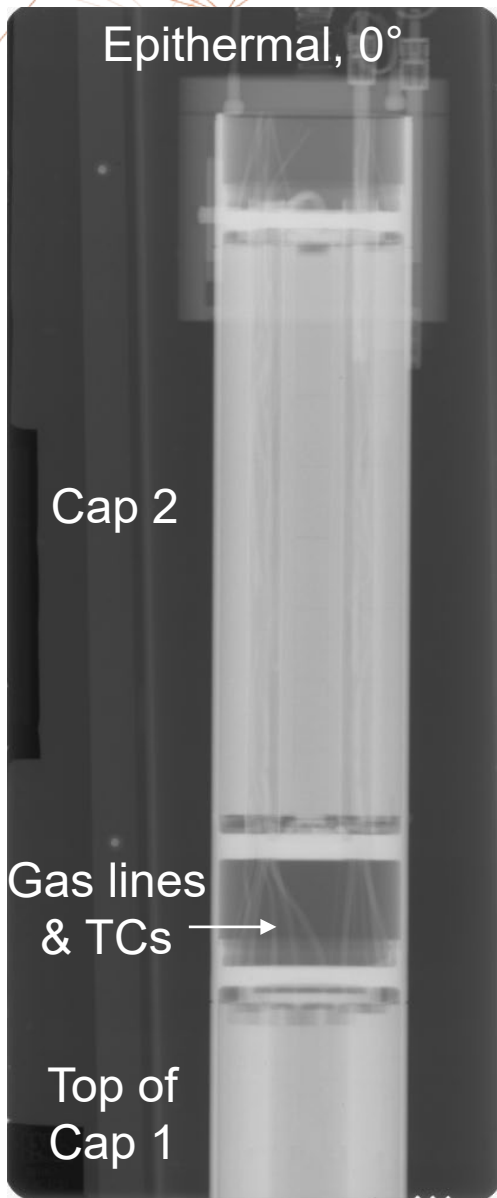
Capsule 1 Neutron Radiography



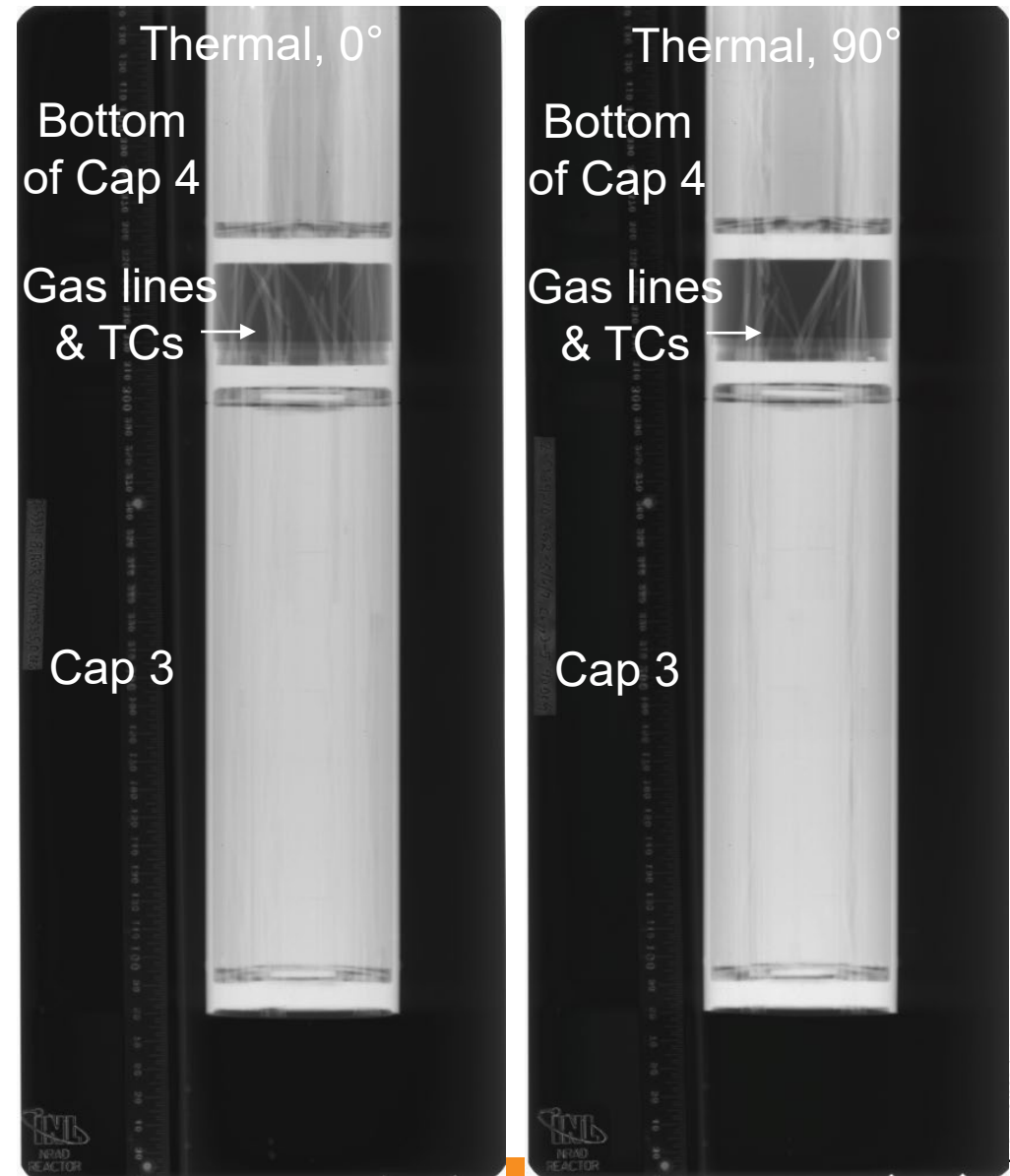
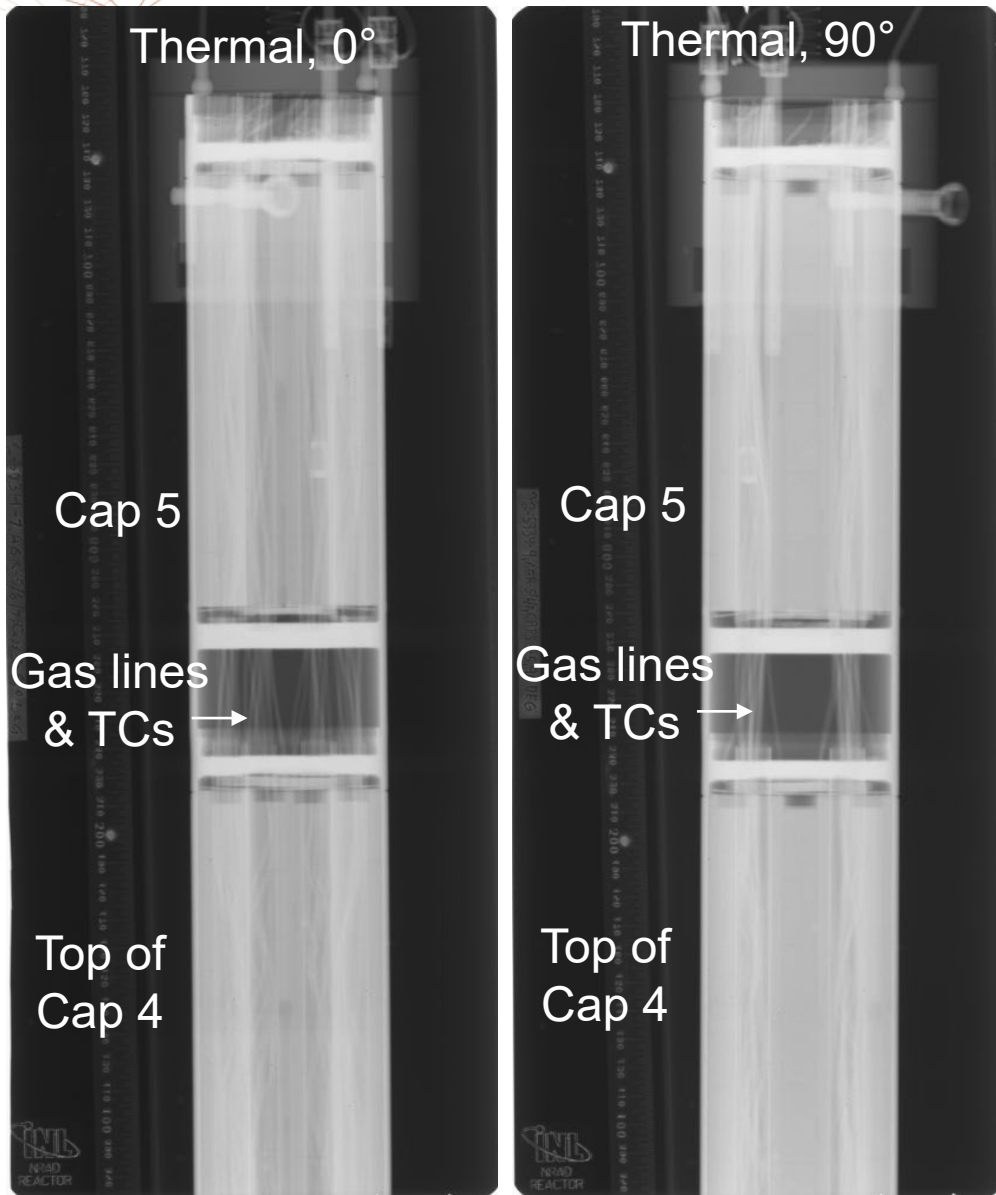
Capsule 1 Neutron Radiography Closeup: No obvious signs of fuel damage



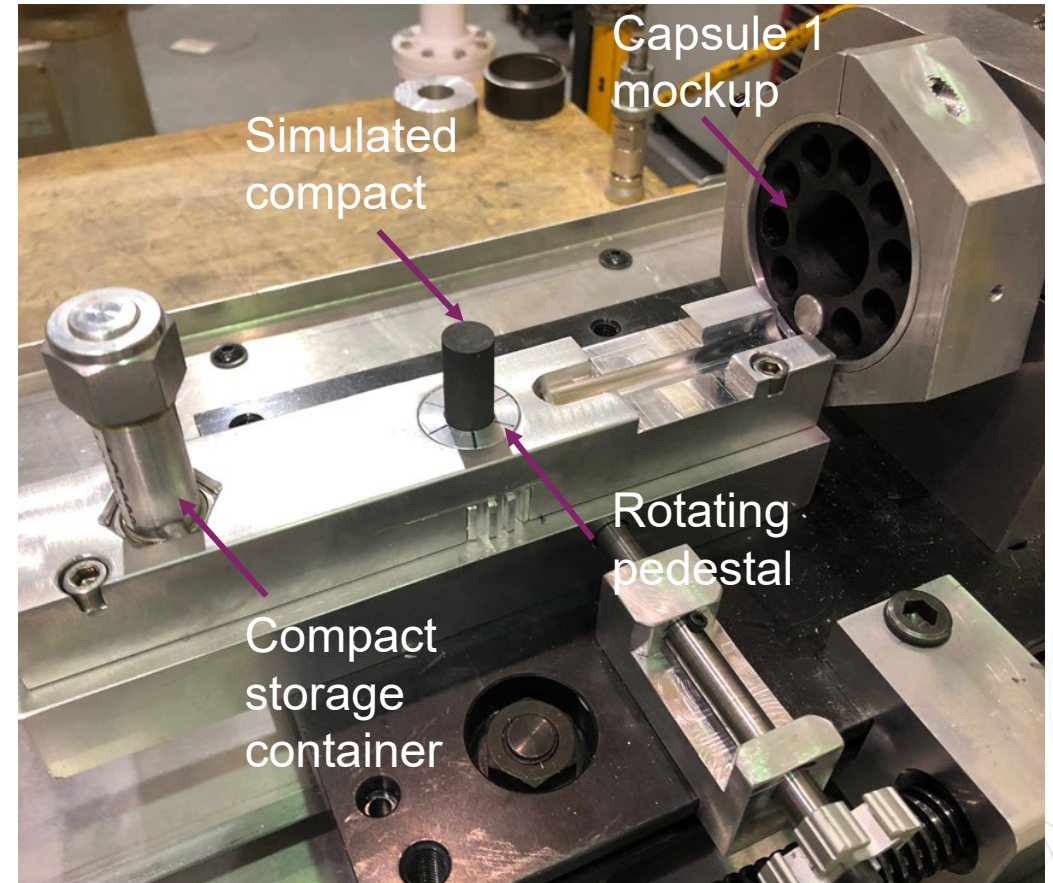
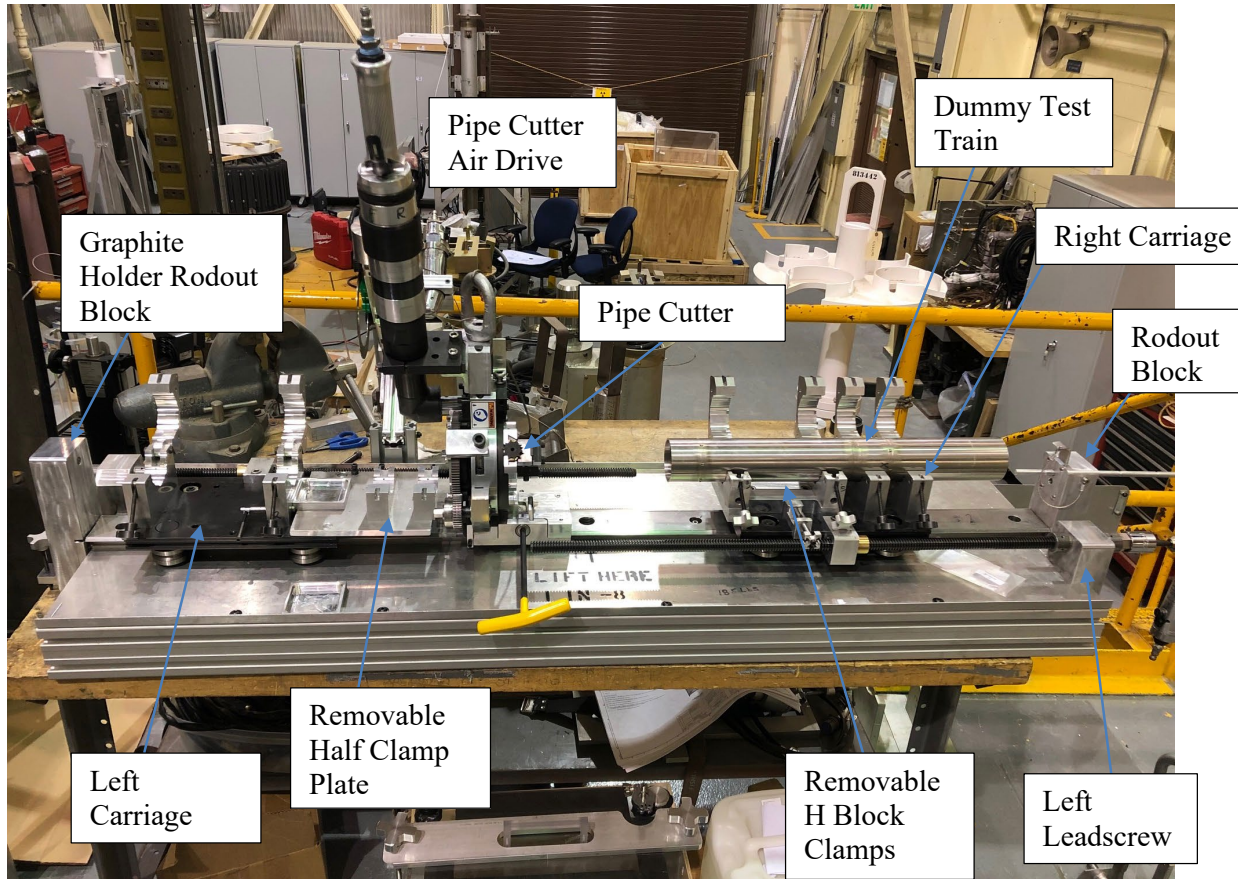
Capsule 2 Neutron Radiography



Capsules 3, 4, and 5 Neutron Radiography



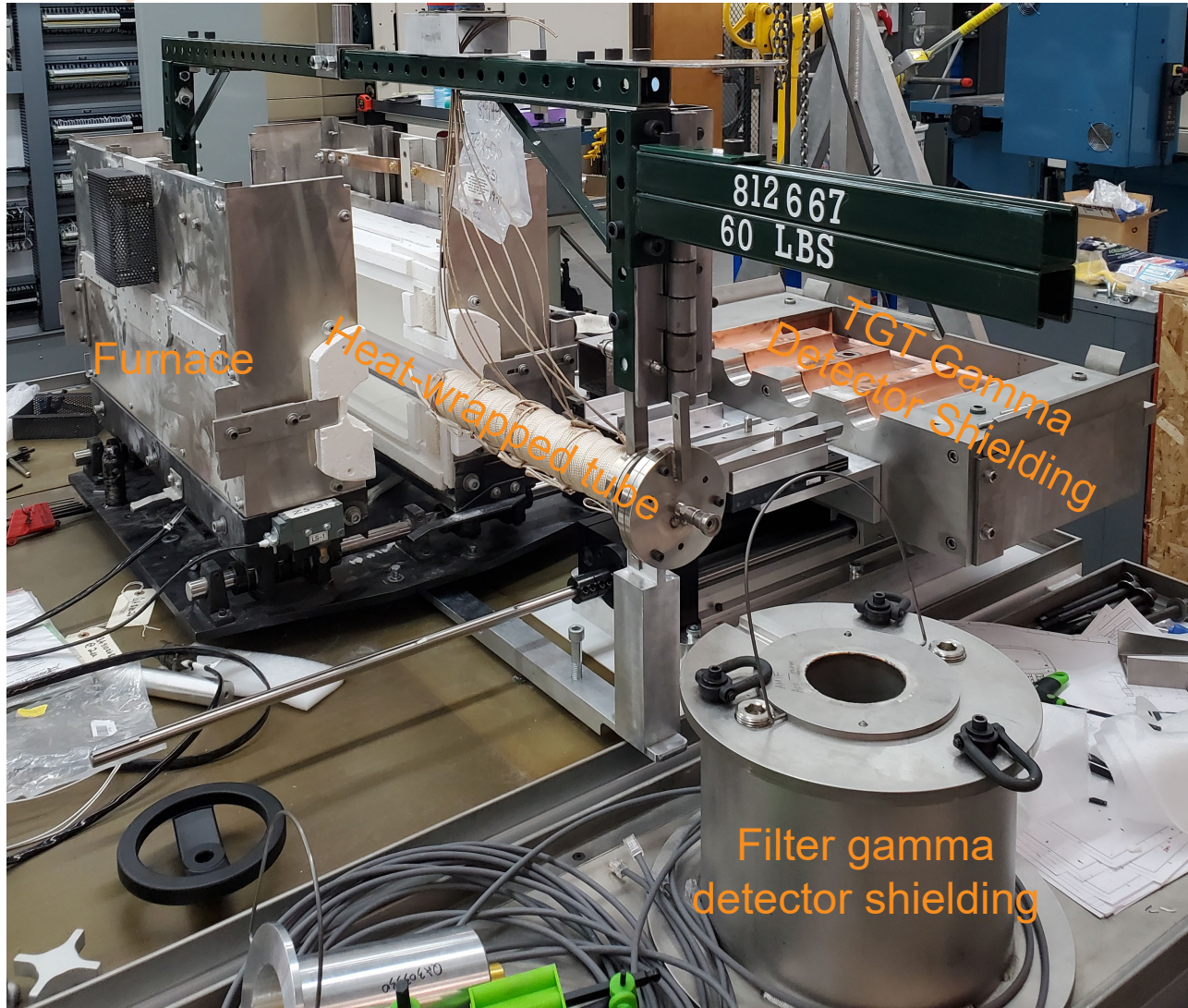
AGR-5/6/7 Capsule Disassembly Equipment Qualifications



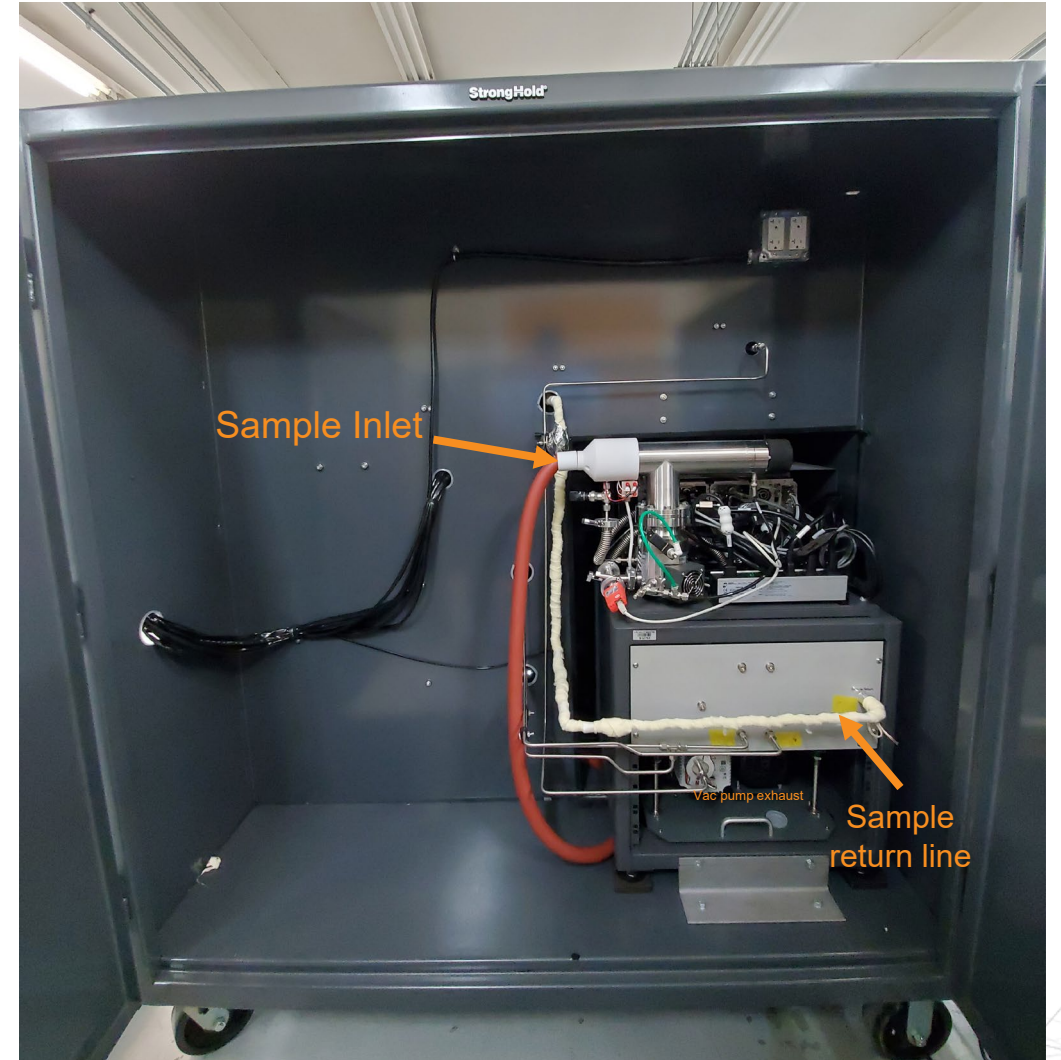
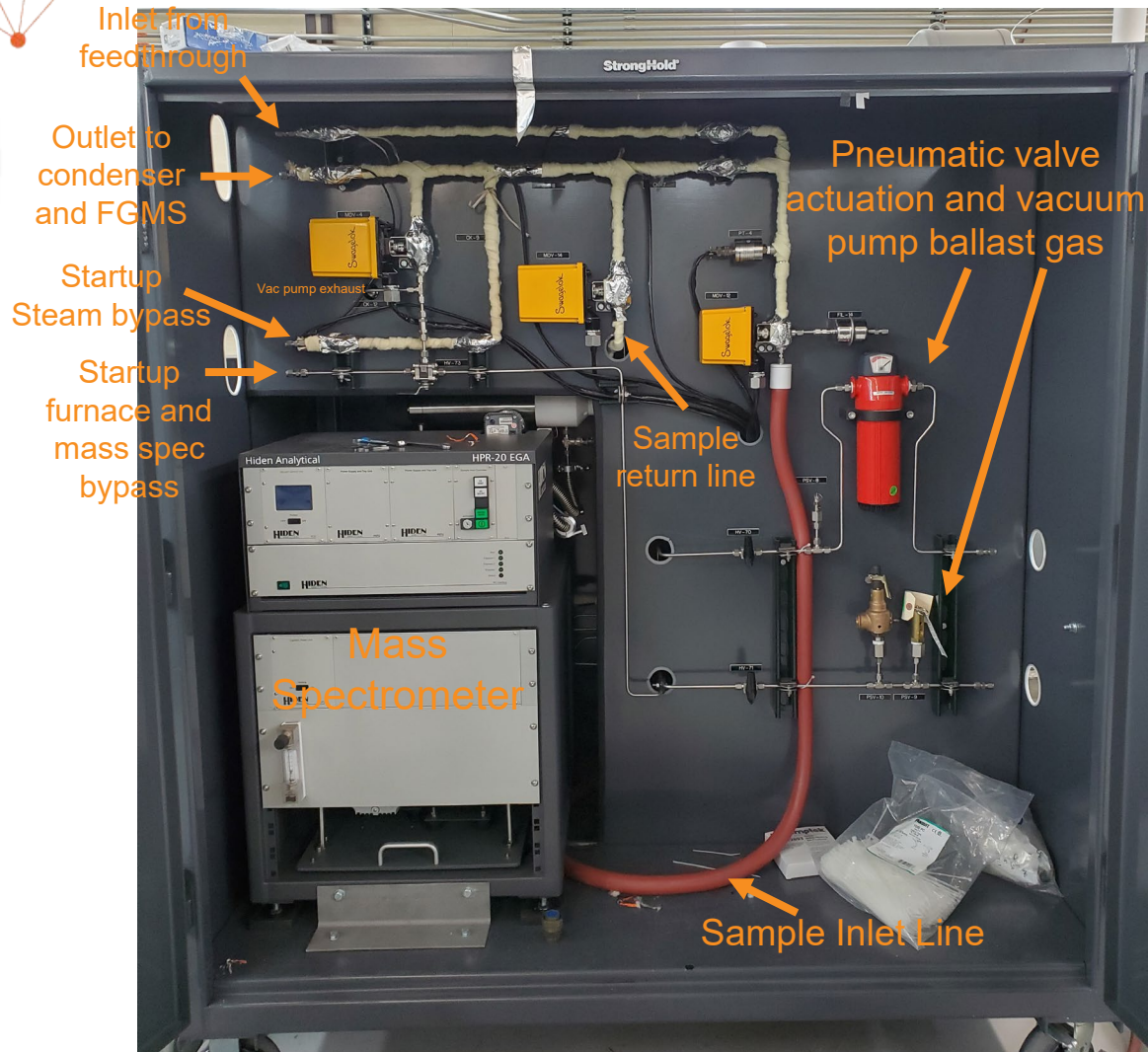
Air/Moisture Ingress Experiment (AMIX) - Goals

- To date, safety testing AGR fuel compacts has only been conducted under helium. AMIX will test irradiated TRISO fuels in oxidizing environments representative of air and moisture ingress accidents in HTGRs
- Measure fission product releases as a function of time
- Relate fission product releases and release rates to fuel irradiation history, test conditions, and extent of fuel oxidation
- Use collected data for:
 - Fuel qualification and licensing
 - Input to and comparisons with predictive models and simulations
 - Reactor accident source term analysis (design-basis and/or beyond-design-basis)

Furnace with TGT and Filter Gamma Systems



Completed Mass Spectrometer System



Updated AMIX Schedule

- \$1 million budget cut in 2019 and supplier delays in 2020 have pushed estimated AMIX testing start date to early 2023.

	2016			2017					2018					2019					2020					2021					2022					2023																				
	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar
Conceptual Design	█																																																					
Benchtop testing ¹				█																																																		
60% design review for in-cell system ²	█																																																					
Final design ³				█																																																		
FCF facility modifications																█																																						
Equipment procurement and fabrication ⁴				█																																																		
Phase 1 and part of Phase 2 Quals in NHL ⁵																█																																						
Install equipment in FCF air cell																															█																							
Feedthrough(s) installation																															█																							
Phase 3 qualifications																																				█																		
Approval for hot operations																																								█														
Initiate air/moisture ingress safety testing																																								█														

1. L4 milestone to initiate testing by 3/31/17
 2. L2 milestone to complete by 9/15/17
 3. L2 milestone completed 7/7/2018
 4. L2 milestone completed 8/2019 to complete construction of gas supply system and receive furnace
 5. L2 milestone to complete Phase I qualifications at NHL shifted from 9/2019 to 9/2020 to 9/2021 (first shift was due to \$1 million budget cut, second shift is due to pandemic and supplier issues.)



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